

# ExxonMobil™ PP7722KN

## Polypropylene Impact Copolymer

### Product Description

ExxonMobil™ PP7722KN is a low melt flow rate impact copolymer designed for ultra-high impact resistance and high melt strength. This resin offers good processability in combination with excellent mechanical properties. The target applications include corrugated sheet/boxes, thermoforming and rigid containers.

### General

Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>Africa &amp; Middle East</li> <li>Europe</li> <li>Latin America</li> <li>North America</li> </ul>
Features	<ul style="list-style-type: none"> <li>Antistatic</li> <li>Balanced Stiffness/Toughness</li> <li>Good Processability</li> <li>Medium Flow</li> <li>Nucleated</li> <li>Ultra High Impact Resistance</li> </ul>
Uses	<ul style="list-style-type: none"> <li>Consumer Applications</li> <li>Corrugated Board</li> <li>Crates</li> <li>Industrial Applications</li> <li>Pallets</li> <li>Rigid Packaging</li> <li>Thermoformed Rigid Containers</li> <li>Tool/Tote Box</li> <li>Toys</li> </ul>
Appearance	<ul style="list-style-type: none"> <li>Natural Color</li> </ul>
Form(s)	<ul style="list-style-type: none"> <li>Pellets</li> </ul>
Processing Method	<ul style="list-style-type: none"> <li>Extrusion</li> <li>Injection Molding</li> <li>Thermoforming</li> </ul>
Revision Date	<ul style="list-style-type: none"> <li>01/17/2024</li> </ul>

### Physical

	Typical Value (English)	Typical Value (SI)	Test Based On
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.8 g/10 min	1.8 g/10 min	ASTM D1238
Density	0.900 g/cm <sup>3</sup>	0.900 g/cm <sup>3</sup>	ExxonMobil Method

### Mechanical

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield			ASTM D638
2.0 in/min (50 mm/min)	3850 psi	26.5 MPa	
Elongation at Yield (2.0 in/min (50 mm/min))	6.0 %	6.0 %	ASTM D638
Tensile Strain at Yield	5.8 %	5.8 %	ISO 527-2
Flexural Modulus - 1% Secant (0.051 in/min (1.3 mm/min))	193000 psi	1330 MPa	ASTM D790A
Flexural Modulus - 1% Secant	216000 psi	1490 MPa	ISO 178

### Impact

	Typical Value (English)	Typical Value (SI)	Test Based On
Notched Izod Impact			ASTM D256A
0°F (-18°C)	1.5 ft-lb/in	80 J/m	
32°F (0°C)	2.8 ft-lb/in	150 J/m	
73°F (23°C)	No Break	No Break	
Notched Izod Impact Strength			ISO 180
0°F (-18°C)	3.3 ft-lb/in <sup>2</sup>	7.0 kJ/m <sup>2</sup>	
32°F (0°C)	9.3 ft-lb/in <sup>2</sup>	20 kJ/m <sup>2</sup>	
73°F (23°C)	30 ft-lb/in <sup>2</sup>	63 kJ/m <sup>2</sup>	
Charpy Notched Impact Strength			ISO 179
-4°F (-20°C)	3.1 ft-lb/in <sup>2</sup>	6.6 kJ/m <sup>2</sup>	
32°F (0°C)	5.0 ft-lb/in <sup>2</sup>	11 kJ/m <sup>2</sup>	
73°F (23°C)	36 ft-lb/in <sup>2</sup>	76 kJ/m <sup>2</sup>	

### Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Heat Deflection Temperature (1.80 MPa)			ExxonMobil Method
Flatwise	131 °F	54.8 °C	
Heat Deflection Temperature (0.45 MPa)			ExxonMobil Method
Flatwise	227 °F	109 °C	

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#### Legal Statement

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

#### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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