

ExxonMobil™ LDPE LD 156 Series

Low Density Polyethylene Resin

Product Description

LD 156 series are LDPE grades, specially designed for lamination films and co-extruded films. They offer good mechanical, stiffness and optical properties, combined with very low gel level. These grades have a Film Appearance specification. Two additive packages are available tailored to the needs of the laminator. LD 156 is manufactured with narrow specifications to suit the high consistency requirements of lamination films.

General

| | |
|---------------------------|--|
| Availability ¹ | <ul style="list-style-type: none"> Africa & Middle East Europe |
| Additive | <ul style="list-style-type: none"> LD 156BW: Antiblock: No; Slip: No; Thermal Stabilizer: Yes LD 156HE: Antiblock: 1500 ppm; Slip: 550 ppm; Thermal Stabilizer: Yes |
| Applications | <ul style="list-style-type: none"> Blend Partner Co-Extrusion Films Collation Shrink Form Fill And Seal Packaging Freezer Film High Quality Lamination Lamination Film Medium Duty Shrink Film Shoppers |
| Revision Date | <ul style="list-style-type: none"> 01/01/2017 |

| Resin Properties | Typical Value (English) | Typical Value (SI) | Test Based On |
|----------------------------|-------------------------|-------------------------|-------------------|
| Density | 0.926 g/cm ³ | 0.926 g/cm ³ | ASTM D1505 |
| Melt Index (190°C/2.16 kg) | 0.75 g/10 min | 0.75 g/10 min | ASTM D1238 |
| Peak Melting Temperature | 234 °F | 112 °C | ExxonMobil Method |

| Film Properties | Typical Value (English) | Typical Value (SI) | Test Based On |
|-------------------------------|-------------------------|--------------------|---------------|
| Tensile Strength at Break MD | 3900 psi | 27 MPa | ASTM D882 |
| Tensile Strength at Break TD | 3200 psi | 22 MPa | ASTM D882 |
| Elongation at Break MD | 290 % | 290 % | ASTM D882 |
| Elongation at Break TD | 520 % | 520 % | ASTM D882 |
| Secant Modulus MD - 1% Secant | 37000 psi | 260 MPa | ASTM D882 |
| Secant Modulus TD - 1% Secant | 43000 psi | 290 MPa | ASTM D882 |
| Dart Drop Impact | 140 g | 140 g | ASTM D1709A |
| Elmendorf Tear Strength MD | 380 g | 380 g | ASTM D1922 |
| Elmendorf Tear Strength TD | 190 g | 190 g | ASTM D1922 |

| Optical Properties | Typical Value (English) | Typical Value (SI) | Test Based On |
|--------------------|-------------------------|--------------------|---------------|
| Gloss (45°) | 64 | 64 | ASTM D2457 |
| Haze | 6.9 % | 6.9 % | ASTM D1003 |

Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Processing Statement

The test specimen were prepared on LD 156BW, 50µm (1.97mil) thick film, using a 200 mm (7.9 in) die, die gap of 1.0 mm (39.4 mil), Blow-Up Ratio of 2.5 and temperature profile of 180 - 190°C (356 - 374°F).

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

ExxonMobil™ LDPE LD 156 Series
Low Density Polyethylene Resin

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

©2024 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

exxonmobilchemical.com