

# ExxonMobil™ HDPE HD 8660 Series

## High Density Polyethylene Resin

### Product Description

HD 8660 Series are high density hexene copolymers designed to offer superior toughness and stiffness. They are ideally suited for applications that require the optimum balance of low temperature toughness, creep resistance, stiffness, ESCR, and tear properties.

### General

Availability <sup>1</sup>	▪ Latin America	▪ North America
Additive	▪ HD 8660.29: Long Term UV-20 Stabilizer: Yes	▪ HDP8660.29: Long Term UV-20 Stabilizer: Yes
Applications	▪ Industrial Products	▪ Intermediate Bulk Containers ▪ Large Agricultural Tanks
Revision Date	▪ 09/01/2014	

### Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.941 g/cm <sup>3</sup>	0.941 g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.0 g/10 min	2.0 g/10 min	ASTM D1238 (mod)
Peak Melting Temperature	264 °F	129 °C	ExxonMobil Method

### Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Deflection Temperature Under Load (DTUL) at 66psi - Unannealed	135 °F	57 °C	ASTM D648
Deflection Temperature Under Load (DTUL) at 264psi - Unannealed	100 °F	38 °C	ASTM D648

### Molded Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield 2.0 in/min (50 mm/min)	2800 psi	19 MPa	ASTM D638
Elongation at Yield (2.0 in/min (50 mm/min))	10 %	10 %	ASTM D638
Flexural Modulus - 1% Secant	130000 psi	900 MPa	ASTM D790B
Environmental Stress-Crack Resistance			ASTM D1693A
10% Igepal, F50	40 hr	40 hr	
100% Igepal, F50	560 hr	560 hr	

### Impact

	Typical Value (English)	Typical Value (SI)	Test Based On
Impact Strength			ARM
-40°F (-40°C), 0.125 in (3.18 mm)	68 ft·lb	92 J	
0.250 in (6.35 mm)	190 ft·lb	258 J	

### Additional Information

- All physical properties were measured on 3 mm. rotomolded samples unless a different value is shown, except for ESCR, which was measured on compression molded samples.
- Tensile testing was conducted at a crosshead speed of 50 mm/min. The tensile strength reported refers to the maximum stress reached during the test.
- Test procedures may be modified to accommodate operating conditions or facility limitations.

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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