

# Exact™ 3132

## Ethylene-based Plastomer Resin

### Product Description

Exact 3132 is an ethylene-based hexene plastomer produced using ExxonMobil Chemical's EXXPOL® Catalyst Technology. It is designed for use in both monolayer and multilayer blown film applications requiring outstanding sealability and toughness.

### General

Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>Latin America</li> <li>North America</li> </ul>
Additive	<ul style="list-style-type: none"> <li>Antiblock: No</li> <li>Slip: No</li> <li>Thermal Stabilizer: Yes</li> </ul>
Applications	<ul style="list-style-type: none"> <li>Blown Film</li> </ul>
Form(s)	<ul style="list-style-type: none"> <li>Pellets</li> </ul>
Revision Date	<ul style="list-style-type: none"> <li>01/01/2017</li> </ul>

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.900 g/cm <sup>3</sup>	0.900 g/cm <sup>3</sup>	ASTM D1505
Melt Index <sup>2</sup> (190°C/2.16 kg)	1.2 g/10 min	1.2 g/10 min	ASTM D1238
Peak Melting Temperature	202 °F	94 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	183 °F	83.9 °C	ExxonMobil Method
Crystallization Peak, T <sub>c</sub>	169 °F	76 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	580 psi	4.0 MPa	ASTM D882
Tensile Strength at Yield TD	560 psi	3.9 MPa	ASTM D882
Tensile Strength at Break MD	9800 psi	70 MPa	ASTM D882
Tensile Strength at Break TD	8900 psi	60 MPa	ASTM D882
Elongation at Break MD	520 %	520 %	ASTM D882
Elongation at Break TD	650 %	650 %	ASTM D882
Secant Modulus MD	9500 psi	65 MPa	ASTM D882
Secant Modulus TD	10000 psi	70 MPa	ASTM D882
Dart Drop Impact	1200 g	1200 g	ASTM D1709A
Elmendorf Tear Strength MD	210 g	210 g	ASTM D1922
Elmendorf Tear Strength TD	320 g	320 g	ASTM D1922
Puncture Force	17 lbf	76 N	ExxonMobil Method
Puncture Energy	60 in-lb	6.8 J	ExxonMobil Method

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	79	79	ASTM D2457
Haze	2.1 %	2.1 %	ASTM D1003

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Processing Statement

Film (1.25 mil/31.7 micron) made from Exact 3132 on a 2.5 inch blown film line having a 6 inch die with a 60 mil die gap at a 2.5:1 blow-up ratio and melt temperature of 375-395°F (191-202°C).

**Exact™ 3132**  
Ethylene-based Plastomer Resin**Notes**

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

<sup>2</sup> Value reported is an estimate based on ExxonMobil's correlation from melt flow rate data measured at other standard conditions, based on ASTM D 1238.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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