ExxonMobil

Exceed™ 1518MM

Performance Polymer

Product Description

Exceed™ 1518MM resin is an ethylene 1-hexene copolymer. Films made from Exceed™ 1518MM resin have outstanding tensile, impact strength and puncture. These superior strength properties, along with excellent drawability, allow downgauging. TnPP is not intentionally added to Exceed™ 1518MM resin.

General

Availability [1]	▪ Asia Pacific	▪ Latin America	▪ North America
Additive	▪ Antiblock: 5000 ppm ▪ Slip: 800 ppm	▪ Processing Aid: Yes ▪ Thermal Stabilizer: Yes	
Applications	▪ Bag in Box ▪ Barrier Food Packaging ▪ Blown Film	▪ Form Fill And Seal Packaging ▪ General Packaging ▪ Ice Bags	▪ Packaging Films ▪ Premium Trash Bags ▪ Stand Up Pouches
Form(s)	▪ Pellets		
Revision Date	▪ 06/03/2020		

Resin Properties	Typical Value (English)		Typical Value (SI)		Test Based On
Density / Specific Gravity	0.918	g/cm³	0.918	g/cm³	ASTM D792
Melt Index (190°C/2.16 kg)	1.5	g/10 min	1.5	g/10 min	ASTM D1238
Peak Melting Temperature	246	°F	119	°C	ExxonMobil Method

Thermal	Typical Value (English)		Typical Value (SI)		Test Based On
Vicat Softening Temperature	225	°F	107	°C	ExxonMobil Method

Film Properties	Typical Value (English)		Typical Value (SI)		Test Based On
Tensile Strength at Yield MD	1300	psi	8.8	MPa	ASTM D882
Tensile Strength at Yield TD	1300	psi	8.8	MPa	ASTM D882
Tensile Strength at Break MD	7000	psi	48	MPa	ASTM D882
Tensile Strength at Break TD	5800	psi	40	MPa	ASTM D882
Elongation at Break MD	520	%	520	%	ASTM D882
Elongation at Break TD	600	%	600	%	ASTM D882
Secant Modulus MD - 1% Secant	25000	psi	170	MPa	ASTM D882
Secant Modulus TD - 1% Secant	25000	psi	180	MPa	ASTM D882
Dart Drop Impact	540	g	540	g	ASTM D1709A
Elmendorf Tear Strength MD	300	g	300	g	ASTM D1922
Elmendorf Tear Strength TD	470	g	470	g	ASTM D1922
Puncture Force	9	lbf	38	N	ExxonMobil Method
Puncture Energy	18	in·lb	2.0	J	ExxonMobil Method

Optical Properties	Typical Value (English)		Typical Value (SI)		Test Based On
Gloss	38		38		ASTM D2457
Haze	17	%	17	%	ASTM D1003

Legal Statement

Tris(nonylphenol)phosphite (TNPP) CAS# 26523-78-4 is not intentionally used by ExxonMobil in this product. Although this product is not routinely tested for its presence, based on product composition knowledge this substance is not expected to be present. However, the fact that this substance is not intentionally used by ExxonMobil in this product does not exclude that trace levels of this substance may be present as a result of the specific characteristics of the raw materials and/or of the manufacturing process.

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

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Processing Statement

Film (1 mil/25.4 micron) made on a 2.5 inch (63.5 mm) blown film line with a 2.5:1 blow-up ratio, a melt temperature of 390-410°F (199-210°C), a 60 mil (1.52 mm) die gap at a rate of 10 lbs/hr/in die circumference (1.61 kg/hr/cm).

Notes

Typical properties: these are not to be construed as specifications.

[1] Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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