

ExxonMobil™ HDPE HD 9856B

High Density Polyethylene Resin

Product Description

HD-9856B is a HDPE blow molding resin designed for high performance packaging applications. Containers made from HD9856B exhibit a unique combination of stiffness and environmental stress cracking resistance. These properties, coupled with excellent processability on both continuous and intermittent equipment, afford significant lightweighting and/or fast-cycling potential in many applications. HD-9856B does not contain any antistat

General					
Availability ¹	 Latin America 		 North America 		
Additive	 Thermal Stabilizer: Yes 		Antistatic: No		
Applications	Caps and ClosuresCompression MoldingsFood Packaging		Household and Industrial chemical containersPharmaceutical PackagingThermoformed Parts	emical containers narmaceutical Packaging	
Revision Date	• 03/01/2010				
Resin Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Density	0.957	g/cm³	0.957	g/cm³	ASTM D1505
Melt Index (190°C/2.16 kg)	0.46	g/10 min	0.46	g/10 min	ASTM D1238
Thermal	Typical Value	(English)	Typical Value	(SI)	Test Based On
Brittleness Temperature	< -105	°F	< -76	°C	ASTM D746
Molded Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Tensile Strength at Yield	4400	psi	30	MPa	ASTM D638
Elongation at Break	1100	%	1100	%	ASTM D638
Flexural Modulus	210000	psi	1400	MPa	ASTM D790A
Environmental Stress-Crack Resistance					ASTM D1693
100% Igepal	> 1000	hr	> 1000	hr	
mpact	Typical Value	(English)	Typical Value	(SI)	Test Based On
Tensile Impact Strength	120	ft·lb/in²	260	kJ/m²	ASTM D1822

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

Values are typical and should not be interpreted as specifications. Values may change with future development.
 All molded properties were measreud on compression molded plaques.
 Bluk Density: 585 Kg/m3 (36.5 lbs/ft3)
 Flexural modulus tested using Procedure A (1"x3"x0.125"), tangent calculation.
 ESCR tested using Condition B, 100 % Igepal.
 HD9856B has NSF recognition. Contact your ExxonMobil Chemcial Representative for details.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

Effective Date: 03/01/2010 ExxonMobil Page: 1 of 2



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For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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