

Paxon™ 7000 XL Series

High Density Polyethylene Resin

Product Description

Paxon™ 7000 XL series of crosslinkable mHDPE resins are designed to offer outstanding ESCR, toughness, thermal, impact and notch failure resistance. These resins are ideally suited for applications that require excellent part fill during processing and outstanding finished part performance. Paxon™ 7000 XL series grades are all supplied with long term UV stabilization.

Key Features

AddPacks:

- Paxon™ 7003 XL (Natural) - Pellet
- Paxon™ 7004 XL (Natural) - 20 and 35 US Mesh Powders
- Paxon™ 7203 XL (Black) - Pellet
- Paxon™ 7204 XL (Black) - 20 and 35 US Mesh Powders

General

Availability ¹	<ul style="list-style-type: none"> ▪ Latin America ▪ North America
Applications	<ul style="list-style-type: none"> ▪ Agricultural Products ▪ Automotive Components ▪ Chemical Storage Tanks ▪ Large Refuse Containers ▪ Marine Fuel Tanks ▪ Recreational Vehicle - Fuel Tanks
Revision Date	<ul style="list-style-type: none"> ▪ 01/13/2016

Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Crosslink Potential	2.5	2.5	ExxonMobil Method

Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Deflection Temperature Under Load (DTUL) at 66psi - Unannealed	142 °F	61 °C	ASTM D648
Deflection Temperature Under Load (DTUL) at 264psi - Unannealed	99 °F	37 °C	ASTM D648

Molded Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield			ASTM D638
2.0 in/min (50 mm/min)	2800 psi	19 MPa	
Elongation at Yield (2.0 in/min (50 mm/min))	20 %	20 %	ASTM D638
Elongation at Break	710 %	710 %	ExxonMobil Method
Flexural Modulus - 1% Secant	87000 psi	600 MPa	ASTM D790B
Environmental Stress-Crack Resistance			ASTM D1693
10% Igepal, F0	> 1000 hr	> 1000 hr	
100% Igepal, F0	> 1000 hr	> 1000 hr	

Impact

	Typical Value (English)	Typical Value (SI)	Test Based On
Impact Strength			ARM
-40°F (-40°C), 0.125 in (3.18 mm)	75 ft·lb	102 J	
-40°F (-40°C), 0.250 in (6.35 mm)	190 ft·lb	258 J	

Additional Information

- All physical properties were measured on 3 mm rotomolded samples unless a different value is shown, except for ESCR, which was measured on compression molded samples.
- Test procedures may be modified to accommodate operating conditions or facility limitations.

Legal Statement

This product is not intended for use in food contact application.

This product is not intended for use in medical applications and should not be used in any such applications.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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