

# Escorene™ Ultra LD 705.MJ Blown

## Ethylene Vinyl Acetate Copolymer Resin

### Product Description

Escorene Ultra LD 705.MJ is a fractional melt index, 12.8 wt% vinyl acetate copolymer specialty film resin for applications requiring outstanding heat sealability, strength, and toughness.

### General

Availability <sup>1</sup>	▪ Asia Pacific	▪ Latin America	▪ North America
Additive	▪ Antiblock: No	▪ Slip: No	▪ Thermal Stabilizer: Yes
Applications	▪ Compounding ▪ Freezer Film ▪ Heat Seal Layer	▪ Liquid Packaging ▪ Primal Meat Bags ▪ Profile Extrusion	▪ Stretch Film
Revision Date	▪ 04/01/2017		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.935 g/cm <sup>3</sup>	0.935 g/cm <sup>3</sup>	ASTM D1505
Melt Index (190°C/2.16 kg)	0.40 g/10 min	0.40 g/10 min	ExxonMobil Method
Vinyl Acetate Content	12.8 wt%	12.8 wt%	ExxonMobil Method
Peak Melting Temperature	201 °F	94 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	167 °F	75 °C	ASTM D1525

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break MD	5100 psi	35 MPa	ASTM D882
Tensile Strength at Break TD	5100 psi	35 MPa	ASTM D882
Elongation at Break MD	350 %	350 %	ASTM D882
Elongation at Break TD	640 %	640 %	ASTM D882
Secant Modulus MD - 1% Secant	9900 psi	68 MPa	ASTM D882
Secant Modulus TD - 1% Secant	12000 psi	84 MPa	ASTM D882
Dart Drop Impact	750 g	750 g	ASTM D1709A
Elmendorf Tear Strength MD	80 g	80 g	ASTM D1922
Elmendorf Tear Strength TD	100 g	100 g	ASTM D1922

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	78	78	ASTM D2457
Haze	3.1 %	3.1 %	ASTM D1003

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Processing Statement

Film (2 mil / 50.8 micron) made from LD 705.MJ on a 2.5 inch blown film line with a 6 inch die and 30 mil die gap at a 2.5:1 blow-up ratio and melt temperature of 360-380°F (182- 193°C).

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

Escorene™ Ultra LD 705.MJ Blown  
Ethylene Vinyl Acetate Copolymer Resin

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

©2020 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Chemical" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Chemical Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

[exxonmobilchemical.com](http://exxonmobilchemical.com)